



				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1	
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	
					SYMBOL	~	▽		▽▽		▽▽▽		▽▽▽▽		▽▽▽▽▽			
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227						3. SURFACE PROTECTION UNLESS OTHER— WISE SPECIFIED. REF. RD-244							
					2. QUALITY OF WELD JOINTS REF. RD-230						4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
	12.03.20	DRG. REVISED & REDRAWN.	MGR VVS	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000					
REVISION	DATE	CHANGE	BY/APP.			TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				